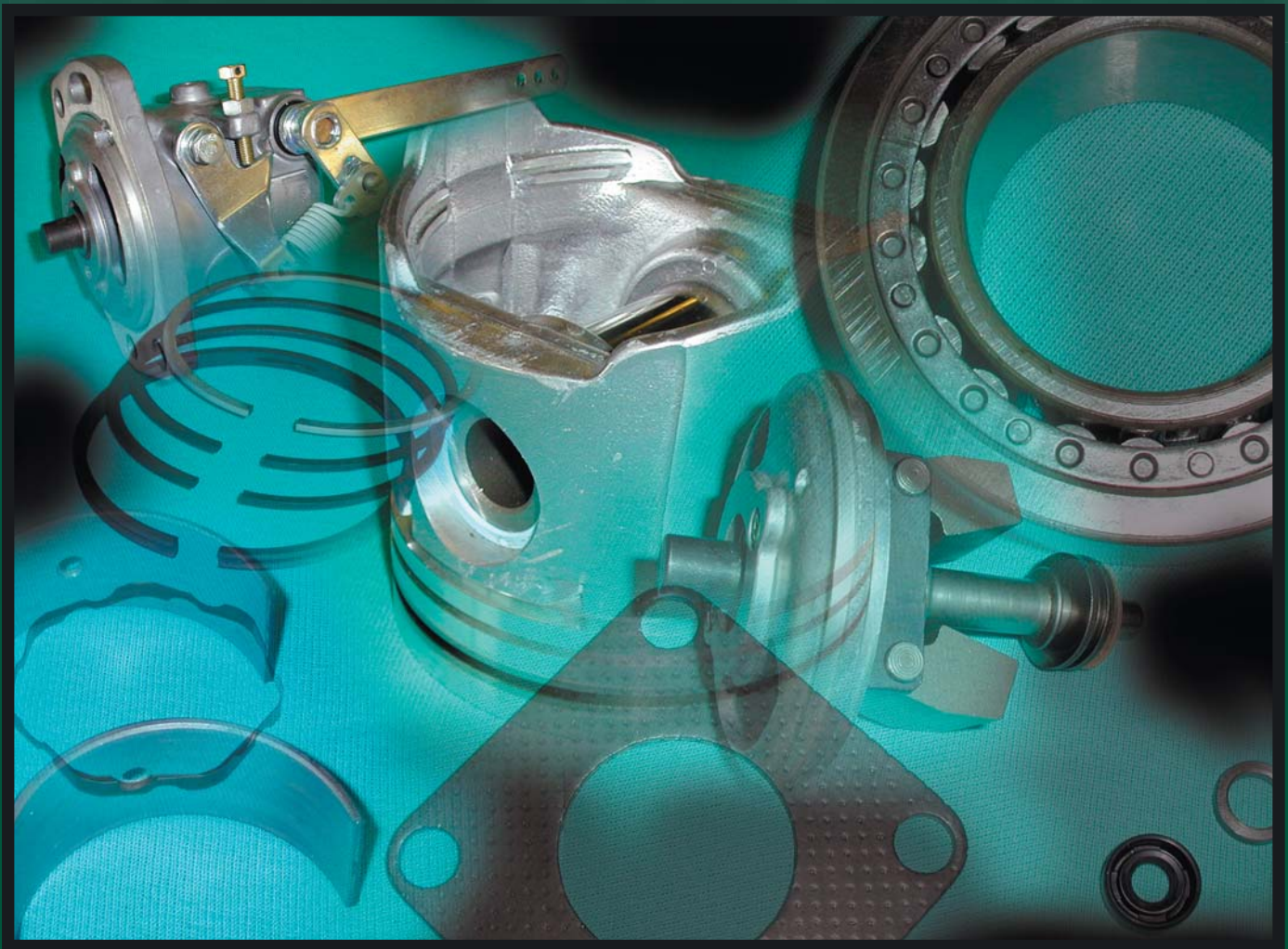




**Replacement Parts  
and Repair kits for  
GEMINI G 26 ENGINES &  
M SERIES COMPRESSORS**



**Items Available Now Include Complete  
Carburetors, Waterpump Assemblies  
and Compressor Parts.**



# REPLACEMENT PARTS FOR GEMINI G-26 ENGINES

**\*\* AUTHORIZED DISTRIBUTOR DISCOUNT AVAILABLE \*\***

## G-970-G26(U) ENGINE OVERHAUL KIT

INCLUDES: HEAD KITS, WATER PUMP, GASKET SET  
 MAIN BEARINGS, ROD BEARINGS THRUST WASHERS  
 FRONT COVER BRG, THERMOSTATS AND SLEEVE KITS  
**NEW LOWER PRICING!** G-970-G26..... 950.00  
**G-970-G26U INCLUDES A4061309 CAMSHAFT REPAIR KIT  
 AT A REDUCED PRICE..... 1,100.00**

## G-970-G26L ENGINE OVERHAUL KIT

INCLUDES: HEAD KITS, WATERPUMP REPAIR KIT,  
 GASKET SET, MAIN BEARINGS, ROD BEARINGS, THRUST  
 WASHERS, FRONT COVER BEARING, THERMOSTATS AND  
 SLEEVE KITS 918.00

## WATER PUMP AND REPAIR KITS

LIST  
PRICE

A4055705	G26 WATER PUMP ASSEMBLY	87.49
A4061285	G26 WATER PUMP REPAIR KIT	32.78
A312976	WATERPUMP GASKET	1.46
A312975	IMPELLER	17.34
A405407	WATER PUMP COVER	4.73
A317834	WATER PUMP BEARING & SHAFT	16.07
120320B	WATER PUMP SEAL	7.24

## BEARINGS

LIST  
PRICE

A315127	CONNECTING ROD BEARING SET	40.80
A4227088	MAIN BEARING	65.58
A405052	FRONT COVER MAIN BEARING	53.92
A405073	CROSS SHAFT BEARING	10.57
A400342	PISTON PIN BUSHING	23.32
A100020	THRUST WASHER	32.06

## GOVERNOR COMPONENTS

LIST  
PRICE

A404789	G26 GOVERNOR ASSY	400.72
AGD-751-MK	GOVERNOR REPAIR KIT	182.14
(ADDITIONAL SEALS & BEARINGS ADDED)		
A4054558	GOV SHAFT & FLYWEIGHT ASSY	145.72
A1080023A	OIL SEAL, CROSS SHAFT	3.27
A01400024	EXPANSION PLUG	3.93
A01330022L	FRONT BEARING	14.58
A01330024	CROSS SHAFT BEARING	7.14
A01330014	REAR HOUSING BEARING	5.01
A402807	SPIDER COUPLING	5.10
A4057609	CROSS SHAFT COUPLING HALF	16.07
A4057625	GOVERNOR COUPLING HALF	16.07
<b>NEW</b>		
A400799	SWIVEL, GOVERNOR LINKAGE	12.98

## GASKETS, SEALS, O-RINGS AND GASKET SETS

A405139	COMPLETE GASKET SET	85.00
A4061293	HEAD GASKET SET	51.00
A402710	HEAD GASKET	20.76
A310355	VALVE COVER GASKET	3.27
A314866	INTAKE & EXHAUST GASKET	1.46
A317602	WATER OUTLET GASKET	0.65
A4064347	TOP COVER GASKET	6.19
A311906	OIL PAN GASKET	14.58
A312976	WATERPUMP GASKET	1.46
A317848	GOVERNOR MOUNTING GASKET	3.27
A405140	OIL PUMP GASKET	1.23
A405302	CARBURETOR GASKET	0.95
A405054	REAR CRANKSHAFT SEAL	17.48
A405053	FRONT COVER SEAL	8.37
A315956	LINER O-RING	4.38
A311874	BEARING HOUSING O-RING	14.58
A311633	GOVERNOR ADAPTER O-RING	0.81
A310435	FRONT COVER GASKET	4.37
A312444	OIL SLINGER G26	3.06
A400335	TOP COVER GASKET	4.89

## HEAD COMPONENTS

LIST  
PRICE

G-936-G26	CYLINDER HEAD REBUILD KIT	81.60
INCLUDES GUIDES/VALVES/SEATS & VALVE STEM SEALS		
A4062905	EXHAUST VALVE	25.50
A316824	INTAKE VALVE	23.32
A314829	INTAKE GUIDE	6.19
A314816	EXHAUST GUIDE	6.05
A4066064	EXHAUST VALVE SEAT	10.20
A317205	INTAKE VALVE SEAT	8.74
A314629	VALVE STEM SEAL	1.46
A312003	ROCKER ARM SHAFT	54.64
A100012	KEEPER	0.26
A100010	VALVE SPRING	8.71
A313501	VALVE ROTATOR, INTAKE & EXHAUST	11.87

## LOCK PLATES AND SHIMS

LIST  
PRICE

A400356	CAMSHAFT SHIM .003"	0.71
A312055	CAMSHAFT HOUSING SHIM .010"	5.71
A312056	CAMSHAFT HOUSING SHIM .004"	5.00
A311876	MAIN BEARING SHIM .010"	8.57
A311877	MAIN BEARING SHIM .003"	5.71
A311769	GOV ADAPTOR SHIM .010"	2.36
A311770	GOV ADAPTOR SHIM .004"	2.06
A312019	ROD BOLT LOCK PLATE	.90
A312591	FLYWHEEL LOCK PLATE	2.80

Items in RED can be used on both G26 and G40 Engines



## CLUTCH PARTS

		LIST PRICE
A404725	(TWIN DISC #6625-A) DRIVE RING	100.00
A425050	3 PIECE CLUTCH PLATE 11"	52.39
	*QTY BREAK ON 5 OR MORE A425050 CLUTCH PLATES	*35.00
A404860	HAND LEVER	36.41
A404861	OPERATING SHAFT 7/8"	45.61
<b>A425033</b>	<b>CLUTCH BEARING</b>	<b>51.00</b>
A425048	SPRING, RELEASE	2.19

## ADDITIONAL ENGINE COMPONENTS

		LIST PRICE
330-2-AI-46	IGNITION COIL	63.78
A400584	THERMOSTAT 192°F	9.47
A400583	THERMOSTAT 160°F	8.70
A405094	G26 CARBURETOR	218.58
A425194	DIAPHRAGM, CARBURETOR, SILICONE	27.05
OFK-1-A	OIL FILTER BRACKET	61.99
OFK-1-E	OIL FILTER (GEMINI #405046)	20.91

## CYLINDER COMPONENTS

		LIST PRICE
G-932-G26	CYLINDER SLEEVE KIT	204.00
A402713	PISTON & PIN ASSEMBLY	160.28
47315957	CYLINDER SLEEVE (SAME AS A4056815)	78.54
A315737	PISTON RING SET	51.00
A405192	PISTON PIN LOCK BOLT	1.93

NEW

## CAMSHAFT AND COMPONENTS

REDUCED PRICE!

A4061309	CAMSHAFT REPAIR KIT INCLUDES: CAMSHAFT, 4 LIFTERS AND 4 PUSHRODS	225.00
A312793	PUSH ROD	17.34
<b>A310711</b>	<b>LIFTER</b>	<b>14.58</b>

REDUCED PRICE!

A311986	CAMSHAFT	175.00
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## GEMINI M-SERIES COMPRESSOR PARTS

		LIST PRICE
A-100-001W	COMPRESSOR SLEEVE	65.58
A100020	THRUST WASHER	32.06
A310435	FRONT COVER GASKET	4.37
A311874	O-RING BEARING HOUSING	14.58
A311876	MAIN BEARING SHIM .010"	8.74
A311877	MAIN BEARING SHIM .003"	5.82
A311906	OIL PAN GASKET	14.58
A312019	BOLT RETAINING WASHER	0.92
A312444	OIL SLINGER	3.06
A315127	CONNECTING ROD BEARING	40.80
A315737	PISTON RING SET	51.00
A315956	O-RING CYLINDER LINER	4.38
A400335	TOP COVER GASKET	4.89
A405052	CRANKSHAFT BEARING	53.92
A405053	OIL SEAL FRONT COVER	8.37
A405054	OIL SEAL CRANKSHAFT REAR	17.14
A405140	OIL PUMP GASKET	1.23
A405159	OIL PUMP, SIMPLEX	280.50
A-405-6815	COMPRESSOR SLEEVE	77.00
A-406-1633W	COMPRESSOR SLEEVE	55.38
A-406-2768W	COMPRESSOR SLEEVE	69.94
A4227088	G26 MAIN BEARING	65.58
A-425-170W	COMPRESSOR SLEEVE	37.88
OFK-1-A	OIL FILTER BRACKET	61.99
OFK-1-E	OIL FILTER	20.91

In Response To A Growing Need For Parts Support On The Gemini G-26 Engines, Arrow Engine Company Is Proud To Announce The Availability Of:



## Replacement Parts and Repair Kits For Gemini G-26 Engines

Upon Reviewing Our Prices And Our Wide Range Of Parts And Repair Kits You Will Find That It Is Now Much More Feasible And Economical To Rebuild And Maintain The G26 Engine.

- *Arrow Engine Company Offers Repair Kits That Are Tailored To Meet Your Needs. We Are Always Ready To Customize These Kits To Include Different Combinations Of Items To Save You Valuable Time And Money.*
- *The Parts Are Backed By Our Factory Warranty And The "Oilfield Tough" Quality Is Maintained Through Our Commitment To The ISO 9000 Certified Procedures.*
- *Factory Trained, Technical Back Up Is Available 24 Hours A Day.*
- *In Maintaining The Arrow Engine Company Tradition Of Responding To Our Customer Needs, We Invite You To Suggest Additional G-26 Items That Will Better Aid In Maintaining Your G-26 Engines.*

### Special Features From Arrow Engine Company:

- *Head Gaskets Made From Flexible Graphite Sheet Mechanically Clinched To A Steel Core And Coated With High Temperature Sealant.*
- *Shims Are Color Coded So Different Thicknesses Are Easily Distinguished.*
- *High Quality Water Pumps Tested And Ready To Go. These Are Brand New Pumps - Not Reconditioned.*
- *Aluminum Pistons With Ni-Resist Insert.*
- *Each Part Is Offered Individually With No Minimum. This Means Our Customers Do Not Have To Buy Whole Repair Kits Or Assemblies To Get The Part They Need, Thereby Reducing Inventory And Saving Money!!!*

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## Arrow Engine Company

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